

1. What is Design for Environment? Explain the Design for Environment Guidelines. (10 pts.)

- 2. A. What is Design For Cost (DFC)**
B. Identify and explain various Direct, Indirect, Fixed and Variable Costs for a Product?
C. What is the Design Cost as a fraction of Manufacturing Cost.
D. How does the design quality effects on the Manufacturing Cost.
- (10 pts.)**

3. Identify the 7 Factors which determine the Cost of Machined Components: (10 pts)

4. Explain the difference between Design for Assembly (DFA) and Design for Manufacturability (DFM) and list the 10 DFA Principles. (10 pts.)

- 5. What is Design for End of Life, explain the steps, basic flow and percentage of materials recovered End-of-Life Vehicles (ELVs) with a flowchart?
(10 pts.)**

6. Define Mechanical Failure and identify the typical causes of Mechanical Failure.

7. What are the causes of Engineering Changes, and what is the necessary information in an ECN? (10 pts.)

**8. Describe the criteria for deciding on Make or Buy and Vendor Selection..
(10 pts)**

- 9. Explain the Classical Rule of Thumb Factor of Safety by estimating the Contribution for the Material, Load Stress, Geometry, Failure Analysis, and Reliability. (10 pts)**

10. A. Explain Design for Reliability.

B. Explain various types of Failure Mode and Effect Analysis.

C. Develop the FMEA of a Human Powered Vehicle as system.

(10 pts)